□ Tentative Specification
□ Preliminary Specification
■ Approval Specification

MODEL NO.: V320BK1
SUFFIX: PD1

Customer:

APPROVED BY **SIGNATURE**

Name / Title _____ _____

Note

Please return 1 copy for your confirmation with your signature and comments.

Approved By	Checked By	Prepared By
Chao-Chun Chung	Vincent Chou	Kevin Tsai

CONTENTS

REVISION HISTORY

Version	Date	Page (New)	Section	Description
Ver. 2.0	Mar. 02, 2012	All	All	Approval specification was first issued.

1. GENERAL DESCRIPTION

1.1 OVERVIEW

V320BK1-PD1 is a 32" TFT Liquid Crystal Display product with driver IC and 2ch-LVDS interface. This product supports 1366 x 768 HDTV format and can display 16.7M colors (8-bit/color).

1.2 FEATURES

CHARACTERISTICS ITEMS	SPECIFICATIONS
Screen Diagonal [in]	31.5
Pixels [lines]	1366 × 768
Active Area [mm]	697.6845 (H) x 392.256 (V)
Sub-Pixel Pitch [mm]	0.17025(H) x 0.51075 (V)
Pixel Arrangement	RGB vertical stripe
Weight [g]	TYP. 905g
Physical Size [mm]	716.1(W) × 410.0(H) × 2.00(D) Typ.
Display Mode	Transmissive mode / Normallly black
Contrast Ratio	3000:1 Typ. (Typical value measure at CMI's module)
Glass thickness (Array / CF) [mm]	0.5 / 0.5
Viewing Angle (CR>20)	+88/-88(H), +88/-88(V) Typ. (CR≧20) (Typical value measure at CMI's module)
Color Chromaticity	* Please refer to "color chromaticity" on p.32
Cell Transparency [%]	5.4%
Polarizer Surface Treatment	Anti-Glare coating (Haze 3.5%) Hard Coating (3H)

1.3 MECHANICAL SPECIFICATIONS

Item	Min.	Typ.	Max.	Unit	Note
Weight		905		g	-
I/F connector mounting position	The mounting inclination of the connector makes the screen center within ± 0.5mm as the horizontal.				(2)

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

Note (2) Connector mounting position

2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T_{ST}	-20	+60	ºC	(1)
Operating Ambient Temperature	T_{OP}	0	50	ºC	(1), (2)

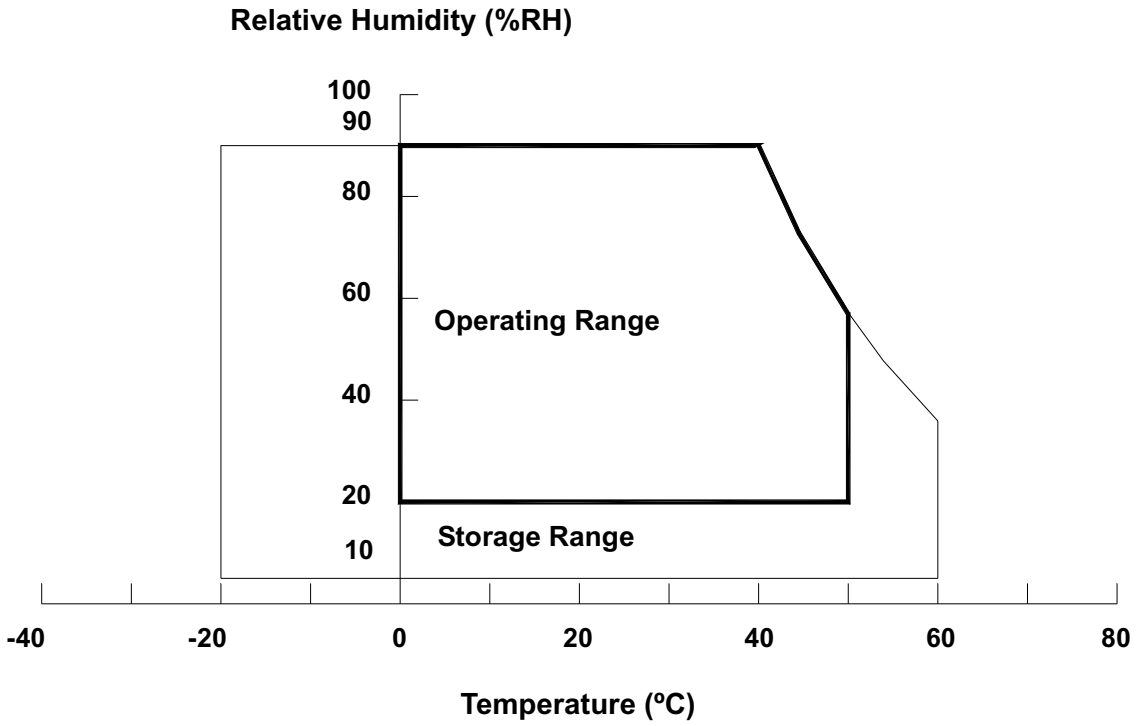
Note (1) Temperature and relative humidity range is shown in the figure below.

(a) 90 %RH Max. (Ta ≦ 40 ºC).

(b) Wet-bulb temperature should be 39 ºC Max. (Ta > 40 ºC).

(c) No condensation.

Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 ºC with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 65 ºC. The range of operating temperature may degrade in case of improper thermal management in final product design.



2.2 PACKAGE STORAGE

When storing modules as spares for a long time, the following precaution is necessary.

(a) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35℃ at normal humidity without condensation.

(b) The module shall be stored in dark place. Do not store the TFT-LCD module in direct sunlight or fluorescent light.

2.3 ELECTRICAL ABSOLUTE RATINGS

2.3.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	VCC	-0.3	13.5	V	(1)
Logic Input Voltage	VIN	-0.3	3.6	V	

3. ELECTRICAL CHARACTERISTICS

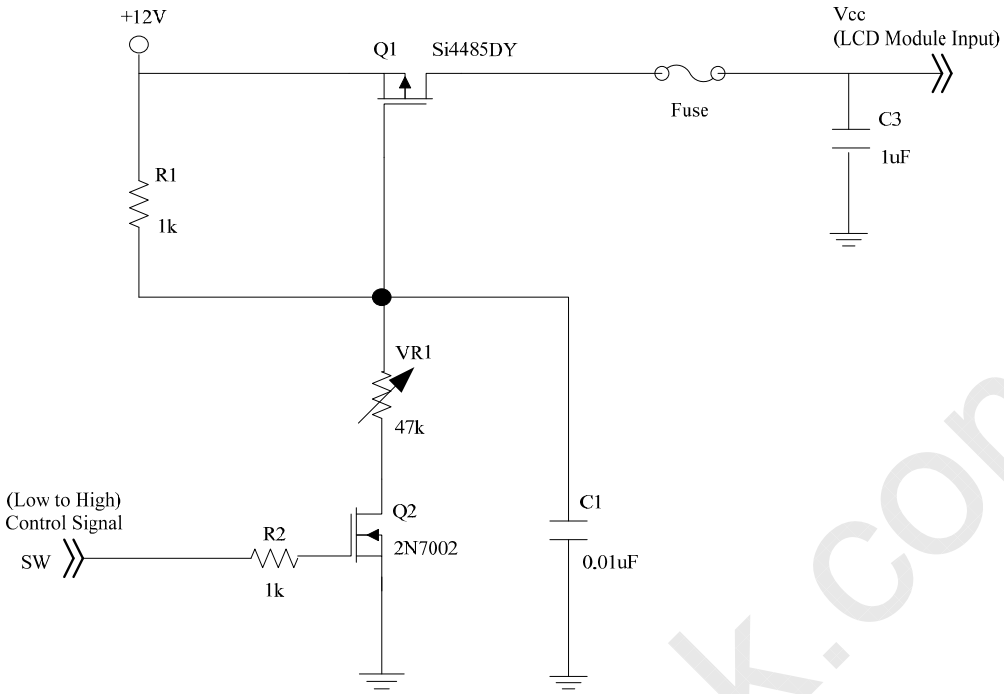
3.1 TFT LCD MODULE

(Ta = 25 ± 2 ºC)

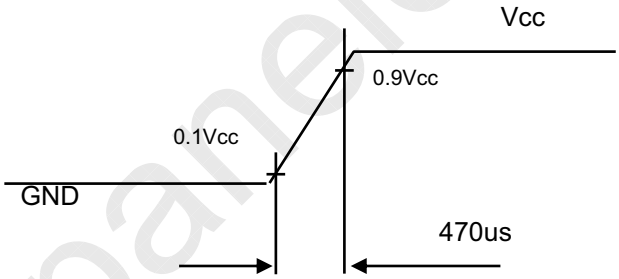
Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		V_{CC}	10.8	12	13.2	V	(1)
Rush Current		I_{RUSH}	–	–	3	A	(2)
Power Supply Current	White Pattern	–	–	0.29	0.35	A	(3)
	Horizontal Stripe	–	–	0.46	0.56	A	
	Black Pattern	–	–	0.26	0.31	A	
LVDS interface	Differential Input High Threshold Voltage	V_{LVTH}	+100	–	–	mV	(4)
	Differential Input Low Threshold Voltage	V_{LVTL}	–	–	-100	mV	
	Common Input Voltage	V_{CM}	1.0	1.2	1.4	V	
	Differential input voltage	$\|V_{ID}\|$	200	–	600	MV	
	Terminating Resistor	R_T	–	100	–	Ohm	
CMOS interface	Input High Threshold Voltage	V_{IH}	2.7	–	3.3	V	
	Input Low Threshold Voltage	V_{IL}	0	–	0.7	V	

Note (1) The module should be always operated within the above ranges.

Note (2) Measurement condition:



Vcc rising time is 470us



Note (3) The specified power supply current is under the conditions at Vcc = 12 V, Ta = 25 ± 2 ºC, f_v = 120 Hz, whereas a power dissipation check pattern below is displayed.

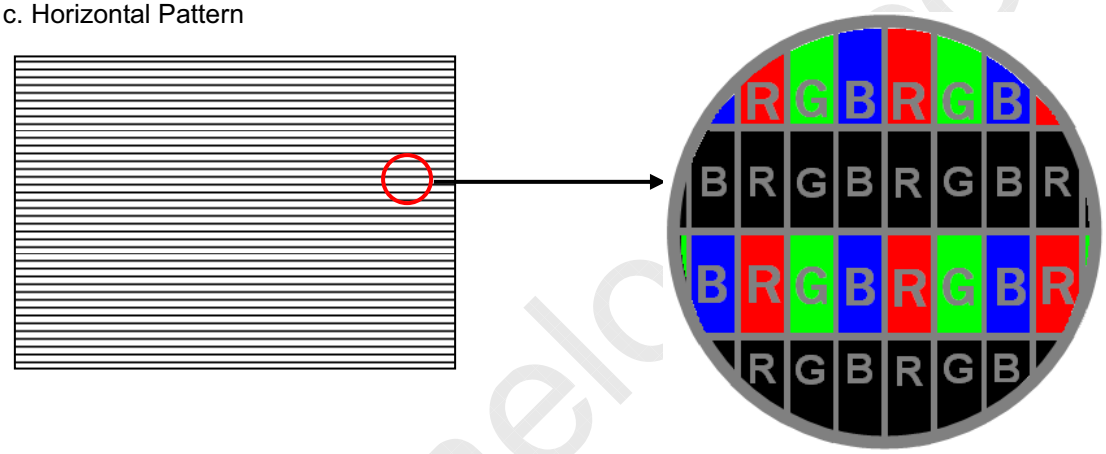
a. White Pattern

Active Area

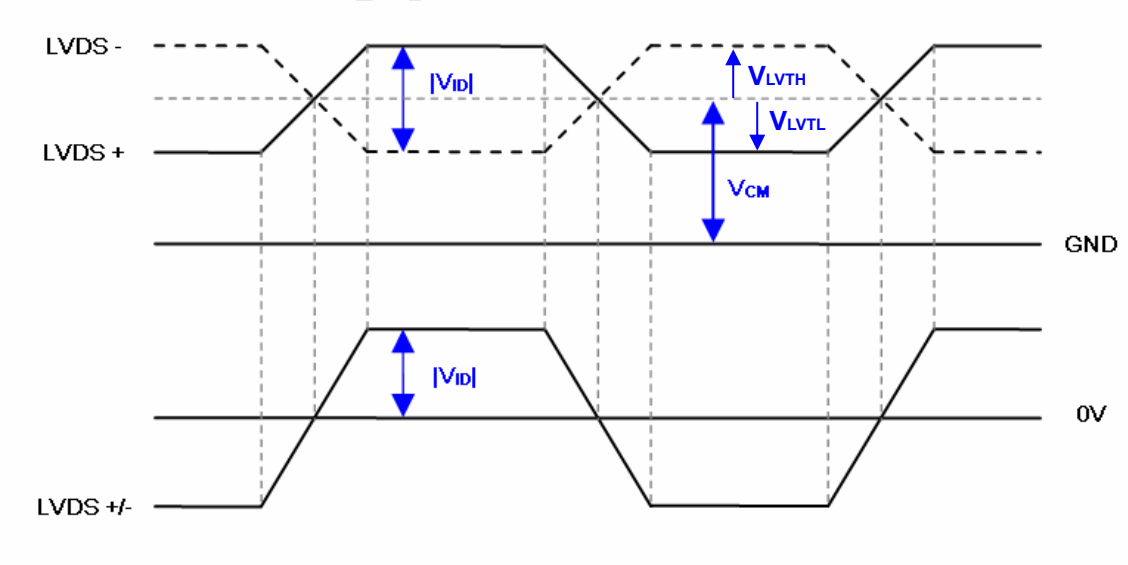
b. Black Pattern

Active Area

c. Horizontal Pattern

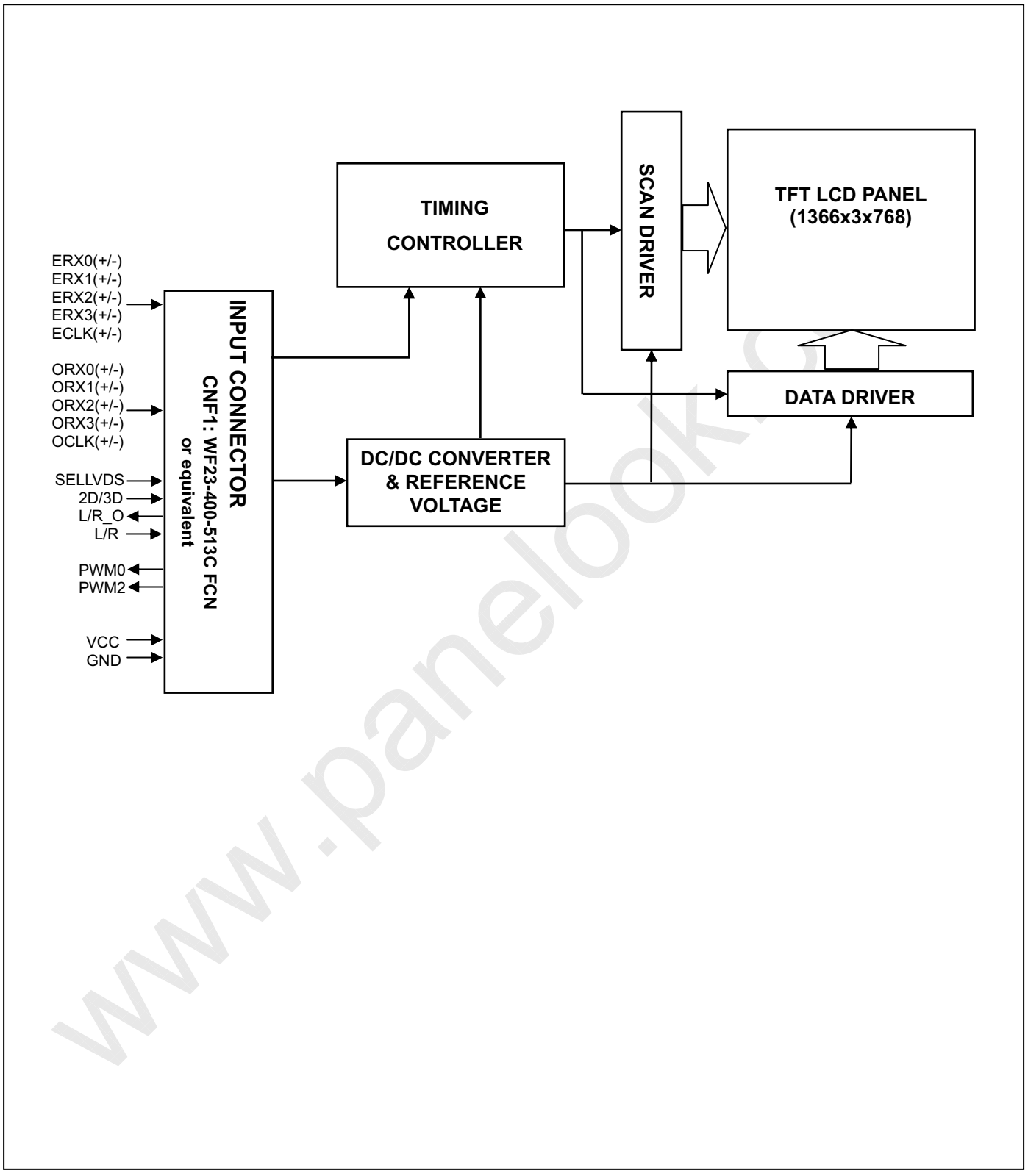


Note (4) The LVDS input characteristics are as follows:



4. BLOCK DIAGRAM OF INTERFACE

4.1 TFT LCD MODULE



5. INPUT TERMINAL PIN ASSIGNMENT

5.1 TFT LCD MODULE INPUT

CNF1 Connector Pin Assignment: (**WF23-400-513C (FCN)** or equivalent)

Pin	Name	Description	Note
1	N.C.	No Connection	(1)
2	SCL	I2C Serial Clock	(10)
3	SDA	I2C Serial Clock	
4	N.C.	No Connection	(1)
5	L/R_O	Output signal for Left Right Glasses control	(8)
6	N.C.	No Connection	(1)
7	SELLVDS	Input signal for LVDS Data Format Selection	(2)(5)
8	N.C.	No Connection	(1)
9	PWM0	Upper side scanning B/L signal in 3D mode (no reverse panel)	(9)
10	PWM2	Lower side scanning B/L signal in 3D mode (no reverse panel)	
11	GND	Ground	
12	ORX0-	Odd pixel Negative LVDS differential data input. Channel 0	(7)
13	ORX0+	Odd pixel Positive LVDS differential data input. Channel 0	
14	ORX1-	Odd pixel Negative LVDS differential data input. Channel 1	
15	ORX1+	Odd pixel Positive LVDS differential data input. Channel 1	
16	ORX2-	Odd pixel Negative LVDS differential data input. Channel 2	
17	ORX2+	Odd pixel Positive LVDS differential data input. Channel 2	
18	GND	Ground	
19	OCLK-	Odd pixel Negative LVDS differential clock input	(7)
20	OCLK+	Odd pixel Positive LVDS differential clock input	
21	GND	Ground	
22	ORX3-	Odd pixel Negative LVDS differential data input. Channel 3	(7)
23	ORX3+	Odd pixel Positive LVDS differential data input. Channel 3	
24	N.C.	No Connection	(1)
25	N.C.	No Connection	
26	2D/3D	Input signal for 2D/3D Mode Selection	(3)(6)
27	L/R	Input signal for Left Right eye frame synchronous	(4)(6)
28	ERX0-	Even pixel Negative LVDS differential data input. Channel 0	(7)

29	ERX0+	Even pixel Positive LVDS differential data input. Channel 0	
30	ERX1-	Even pixel Negative LVDS differential data input. Channel 1	
31	ERX1+	Even pixel Positive LVDS differential data input. Channel 1	
32	ERX2-	Even pixel Negative LVDS differential data input. Channel 2	
33	ERX2+	Even pixel Positive LVDS differential data input. Channel 2	
34	GND	Ground	
35	ECLK-	Even pixel Negative LVDS differential clock input.	(7)
36	ECLK+	Even pixel Positive LVDS differential clock input.	
37	GND	Ground	
38	ERX3-	Even pixel Negative LVDS differential data input. Channel 3	(7)
39	ERX3+	Even pixel Positive LVDS differential data input. Channel 3	
40	N.C.	No Connection	(1)
41	N.C.	No Connection	
42	N.C.	No Connection	
43	N.C.	No Connection	
44	GND	Ground	
45	GND	Ground	
46	GND	Ground	
47	N.C.	No Connection	(1)
48	VCC	+12V power supply	
49	VCC	+12V power supply	
50	VCC	+12V power supply	
51	VCC	+12V power supply	

Note (1) Reserved for internal use. Please leave it open.

Note (2) LVDS format selection.

L= Connect to GND, H=Connect to +3.3V or Open

SELLVDS	Note
L	JEIDA Format
H or Open	VESA Format

Note (3) 2D/3D mode selection.

L= Connect to GND or Open, H=Connect to +3.3V

2D/3D	Note
L or Open	2D Mode
H	3D Mode

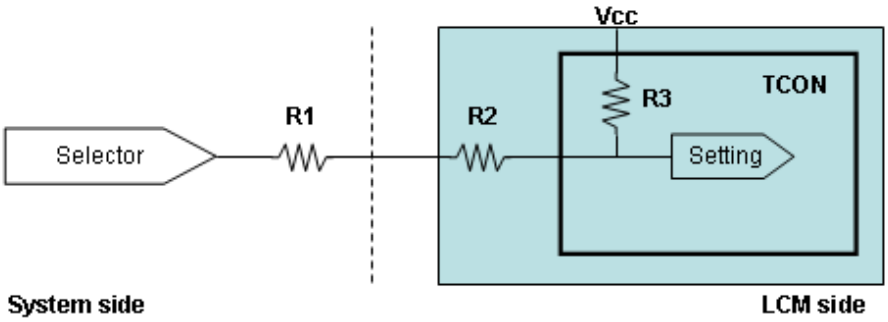
Note (4) Input signal for Left Right eye frame synchronous

V_{IL}=0~0.7 V, V_{IH}=2.7~3.3 V

L/R	Note
L	Right synchronous signal
H	Left synchronous signal

Note (5) SELLVDS signal pin connected to the LCM side has the following diagram.

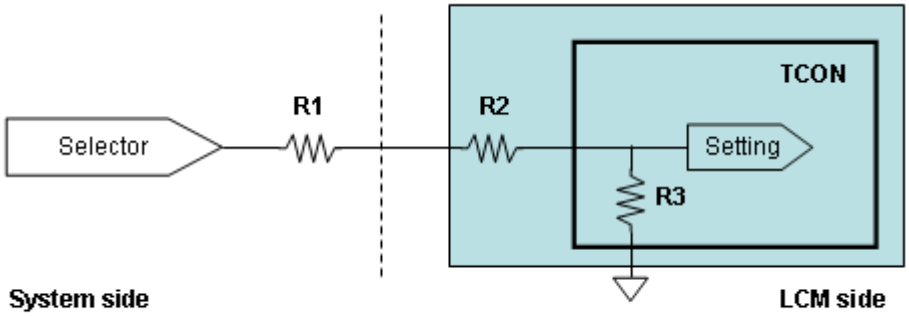
R1 in the system side should be less than 1K Ohm. (R1 < 1K Ohm)



System side
R1 < 1K

Note (6) 2D/3D and L/R signal pin connected to the LCM side has the following diagram.

R1 in the system side should be less than 1K Ohm. (R1 < 1K Ohm)



System side: R1 < 1K

Note (7) Two pixel data send into the module for every clock cycle. The first pixel of the frame is odd pixel and the second pixel is even pixel.

Note (8) The definition of L/R_O signal as follows

L= 0V , H= +3.3V

L/R_O	Note
L	Right glass turn on

H	Left glass turn on

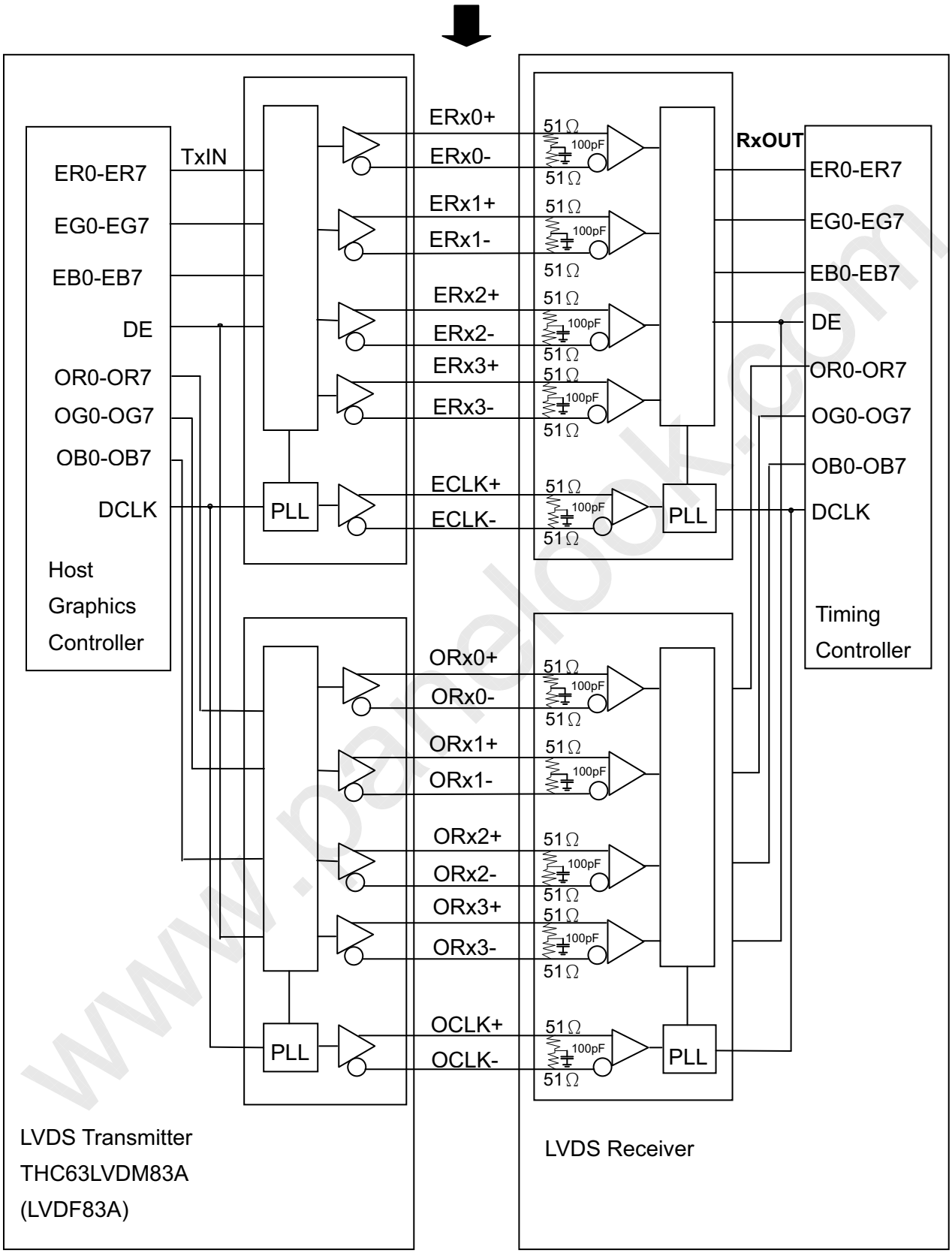
Note (9) The definition of PWM 0/2 signal as follows

L= 0V , H= +3.3V

PWM 0/2	Note
L	LED off
H	LED on

Note (10) Please reference Appendix A

5.2 BLOCK DIAGRAM OF INTERFACE



ER0~ER7: Even pixel R data

EG0~EG7: Even pixel G data

EB0~EB7: Even pixel B data

OR0~OR7: Odd pixel R data

OG0~OG7: Odd pixel G data

OB0~OB7: Odd pixel B data

DE: Data enable signal

DCLK: Data clock signal

Note (1) The system must have the transmitter to drive the module.

Note (2) LVDS cable impedance shall be 50 ohms per signal line or about 100 ohms per twist-pair line when it is used differentially.

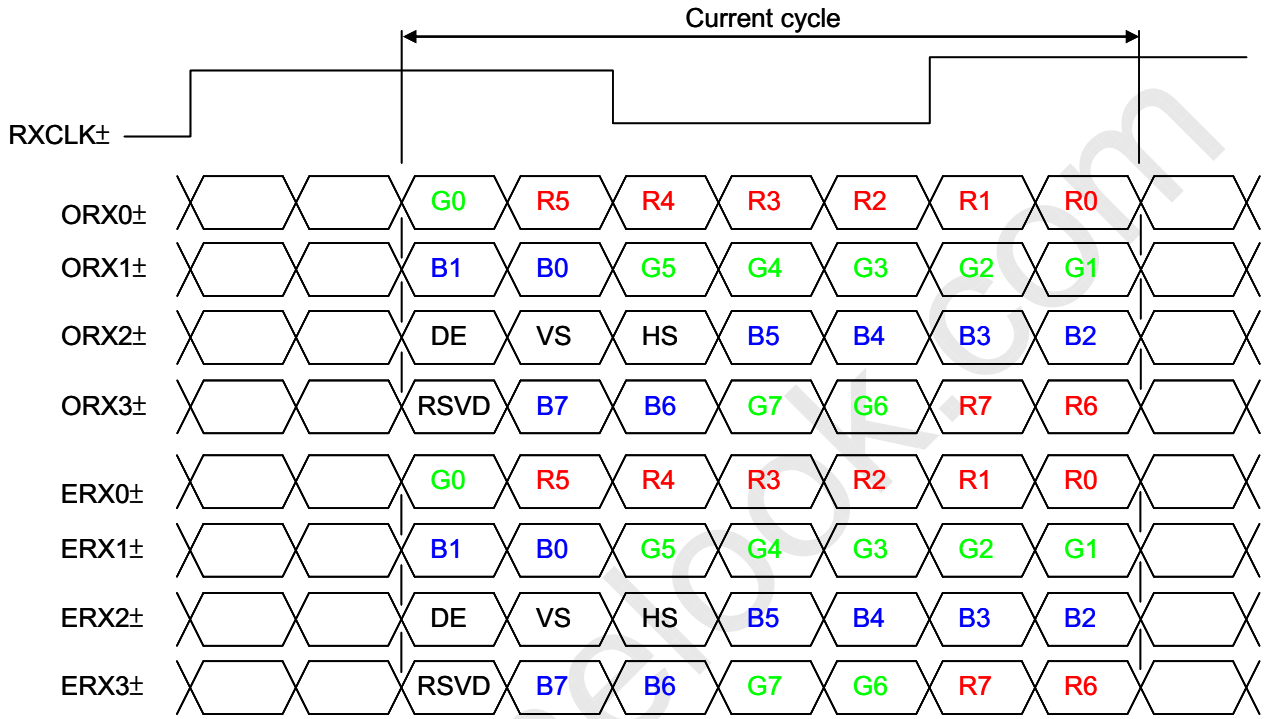
Note (3) Two pixel data send into the module for every clock cycle. The first pixel of the frame is odd pixel and the second pixel is even pixel.

5.3 LVDS INTERFACE

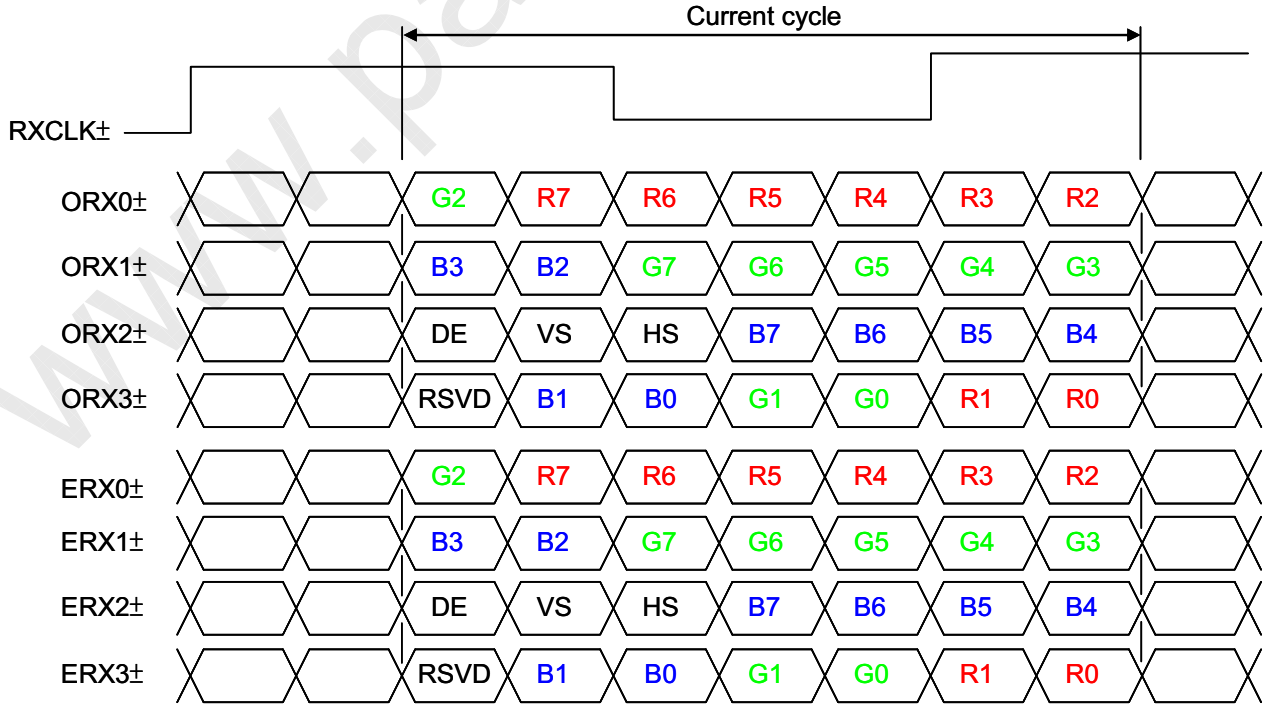
JEIDA Format : SELLVDS = L

VESA Format : SELLVDS = H or Open

VESA LVDS format



JEDIA LVDS format



R0~R7: Pixel R Data (7; MSB, 0; LSB)

G0~G7: Pixel G Data (7; MSB, 0; LSB)

B0~B7: Pixel B Data (7; MSB, 0; LSB)

DE: Data enable signal

DCLK : Data clock signal

Notes: (1) RSVD (reserved) pins on the transmitter shall be “H” or “L”.

5.4 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of the color versus data input.

Color		Data Signal																							
		Red								Green								Blue							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red (0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
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	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red (253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Green (2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
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	Green (253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green (254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
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	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue (253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue (254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

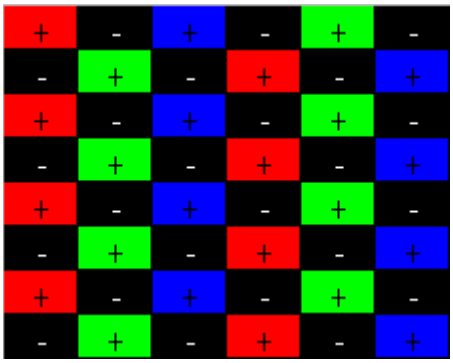
Note (1) 0: Low Level Voltage, 1: High Level Voltage

5.5 FLICKER (VCOM) ADJUSTMENT

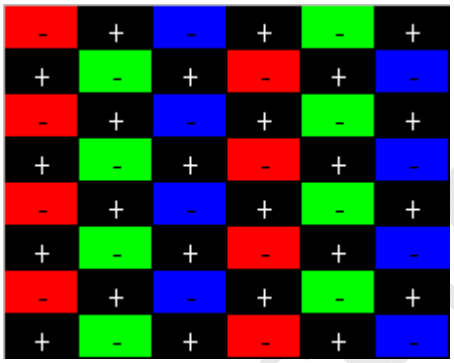
(1) Adjustment Pattern:

Flick pattern was shown as below. If customer need below pattern, please directly contact with Account FAE.

. Frame N



Frame N+1



(2) Adjustment method: (Digital V-com)

Programmable memory IC is used for Digital V-com adjustment in this model. CMI provide Auto Vcom tools to adjust Digital V-com.The detail connection and setting instruction, please directly contact with Account FAE to refer CMI Auto V-com adjustment OI.

6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

(Ta = 25 ± 2 ºC)

The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
LVDS Receiver Clock	**2D mode** Frequency	F_{clkin} (=1/TC)	30	38	40	MHz	
	3D mode Frequency	F_{clkin} (=1/TC)	60	76	80	MHz	
	Input cycle to cycle jitter	T_{rcl}	-	-	200	ps	(3)
	Spread spectrum modulation range	F_{clkin_mod}	F_{clkin}-2%	-	F_{clkin}+2%	MHz	(4)
	Spread spectrum modulation frequency	F_{SSM}	-	-	200	KHz	
LVDS Receiver Data	Receiver Skew Margin	T_{RSKM}	-400	-	400	ps	(5)

6.1.1 Timing spec for Frame Rate = 50Hz@2D mode, 100Hz@3D mode

Signal	Item		Symbol	Min.	Typ.	Max.	Unit	Note
Frame rate	2D mode		F_{r5}	47	50	53	Hz	
	3D mode		F_{r5}	100	100	100	Hz	(7)
Vertical Active Display Term	2D Mode	Total	Tv	776	806	1018	Th	Tv=Tvd+Tvb
		Display	Tvd	768	768	768	Th	—
		Blank	Tvb	8	38	250	Th	—
	3D Mdoe	Total	Tv	968			Th	(6), (8)
		Display	Tvd	768			Th	
		Blank	Tvb	200			Th	
Horizontal Active Display Term	2D Mode	Total	Th	721	780	1003	Tc	Th=Thd+Thb
		Display	Thd	683	683	683	Tc	—
		Blank	Thb	38	97	320	Tc	—
	3D Mdoe	Total	Th	721	780	1003	Tc	Th=Thd+Thb
		Display	Thd	683	683	683	Tc	—
		Blank	Thb	38	97	320	Tc	—

6.1.2 Timing spec for Frame Rate = 60Hz@2D mode, 120Hz@3D mode

Signal	Item		Symbol	Min.	Typ.	Max.	Unit	Note
Frame rate	2D mode		F_{r6}	57	60	63	Hz	
	3D mode		F_{r6}	120	120	120	Hz	(7)
Vertical Active Display Term	2D Mode	Total	Tv	776	806	1018	Th	Tv=Tvd+Tvb
		Display	Tvd	768	768	768	Th	—
		Blank	Tvb	8	38	250	Th	—
	3D Mdoe	Total	Tv	806			Th	(6), (8)
		Display	Tvd	768			Th	
		Blank	Tvb	38			Th	
Horizontal Active Display Term	2D Mode	Total	Th	721	780	1003	Tc	Th=Thd+Thb
		Display	Thd	683	683	683	Tc	—
		Blank	Thb	38	97	320	Tc	—
	3D Mdoe	Total	Th	721	780	1003	Tc	Th=Thd+Thb
		Display	Thd	683	683	683	Tc	—
		Blank	Thb	38	97	320	Tc	—

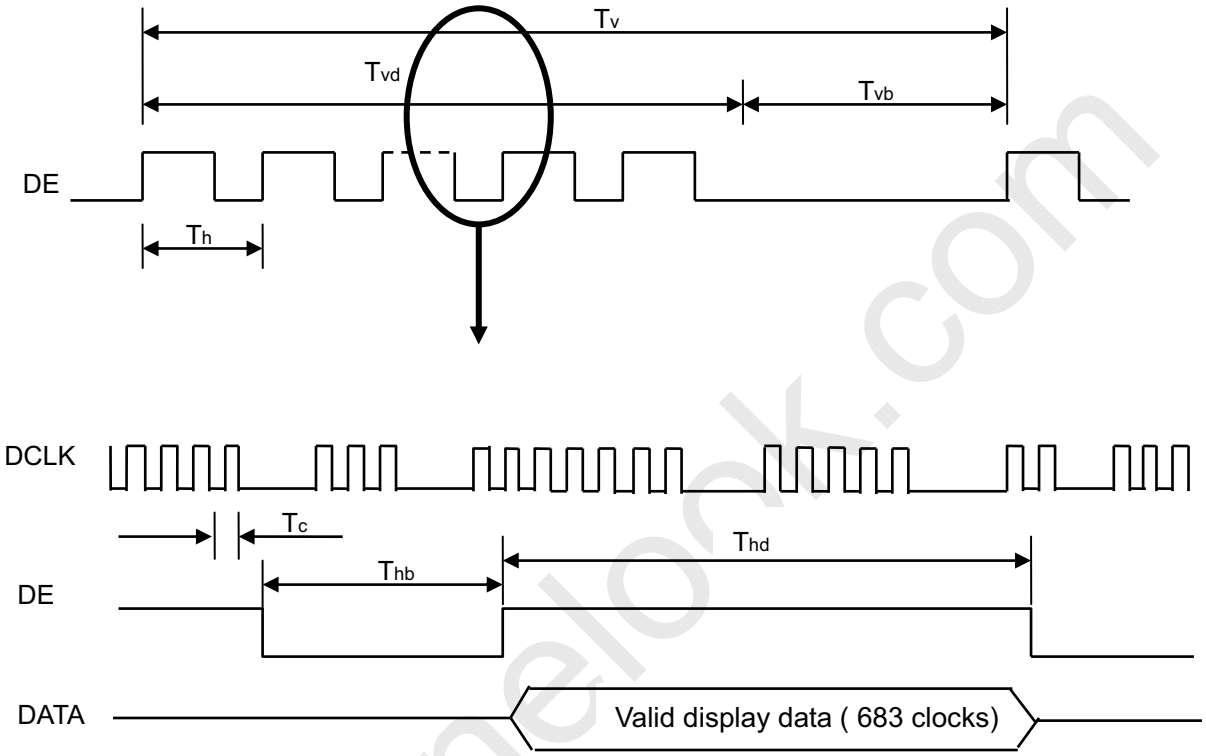
Note (1) Since the module is operated in DE only mode, Hsync and Vsync input signals should be set to low logic level. Otherwise, this module would operate abnormally.

Note (2) Please make sure the range of pixel clock has follow the below equation:

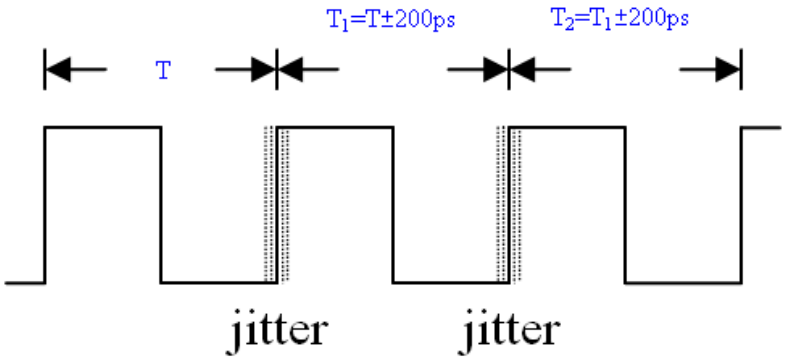
$F_{clkin(max)} \geqq F_{r6} \times Tv \times Th$

$F_{r5} \times Tv \times Th \geqq F_{clkin(min)}$

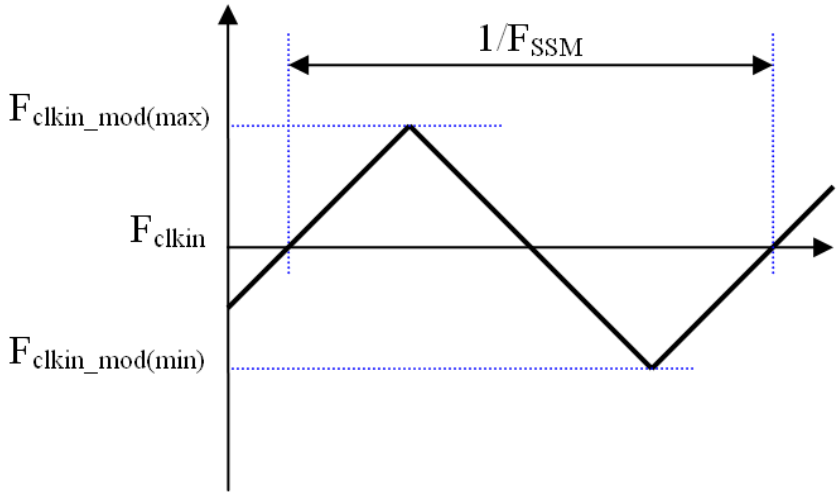
INPUT SIGNAL TIMING DIAGRAM



Note (3) The input clock cycle-to-cycle jitter is defined as below figures. Trcl = I T_1 – TI

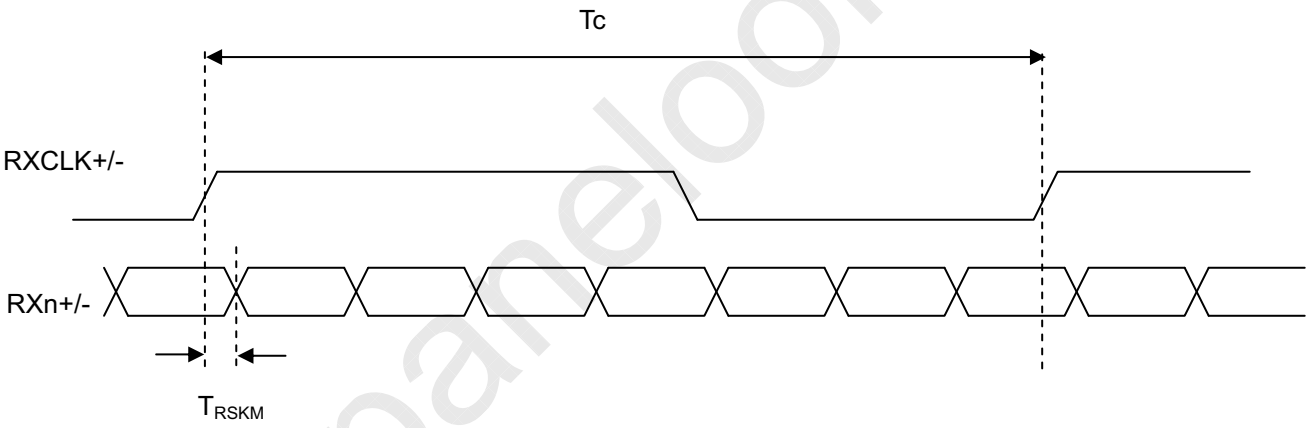


Note (4) The SSCG (Spread spectrum clock generator) is defined as below figures.



Note (5) The LVDS timing diagram and setup/hold time is defined and showing as the following figures.

LVDS RECEIVER INTERFACE TIMING DIAGRAM



Note (6) Please fix the Vertical timing (Vertical Total =968 / Display =768 / Blank = 200) in 100Hz 3D mode and Vertical timing (Vertical Total =806 / Display =768 / Blank = 38) in 120Hz 3D mode

Note (7) In 3D mode, the set up Fr5 and Fr6 in Typ. ±3 HZ .In order to ensure that the electric function performance to avoid no display symptom.(Except picture quality symptom.)

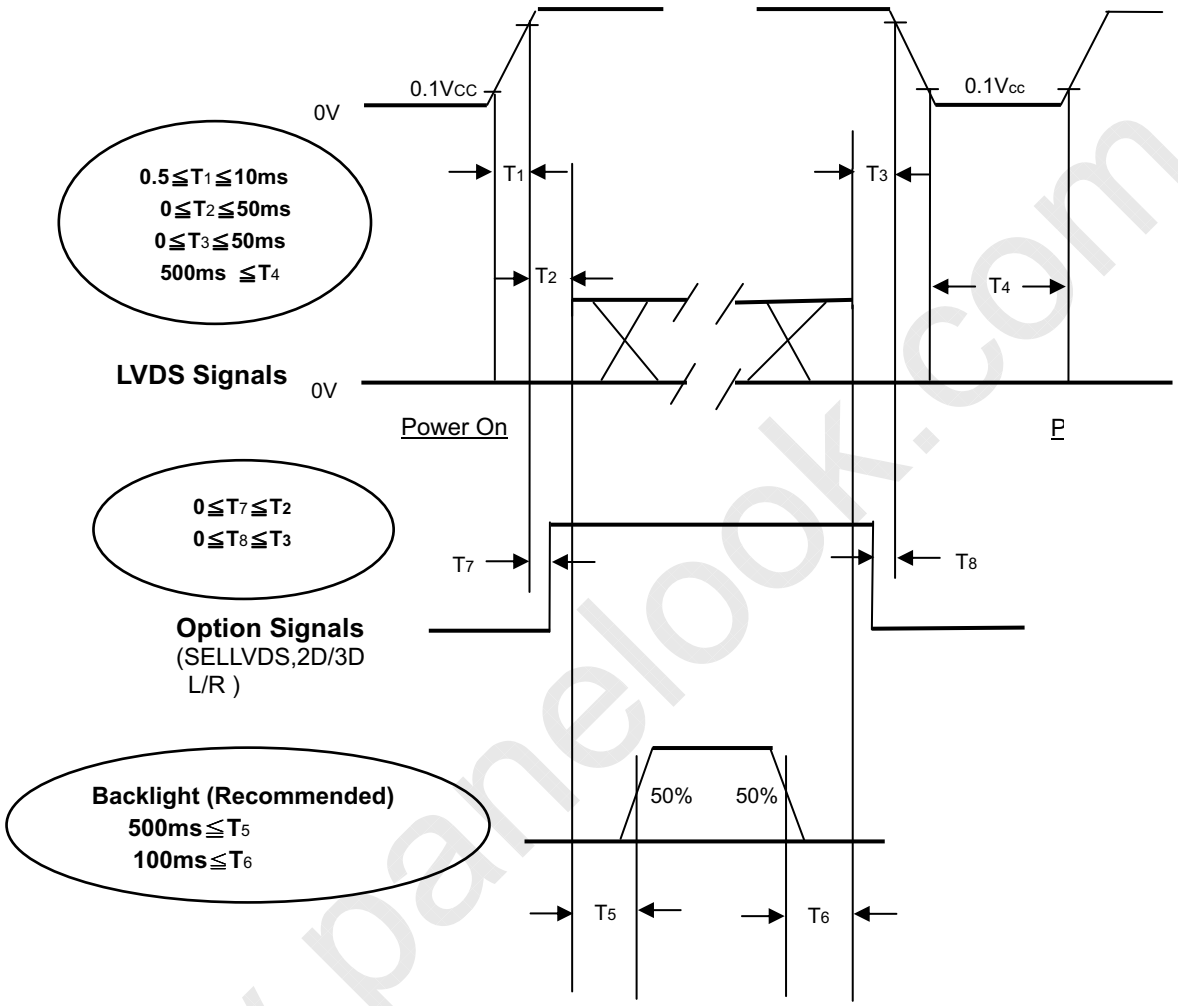
Note (8) In 3D mode, the set up Tv and Tvb in Typ. ±30.In order to ensure that the electric function performance to avoid no display symptom.(Except picture quality symptom.)

6.2 POWER ON/OFF SEQUENCE

(Ta = 25 ± 2 ºC)

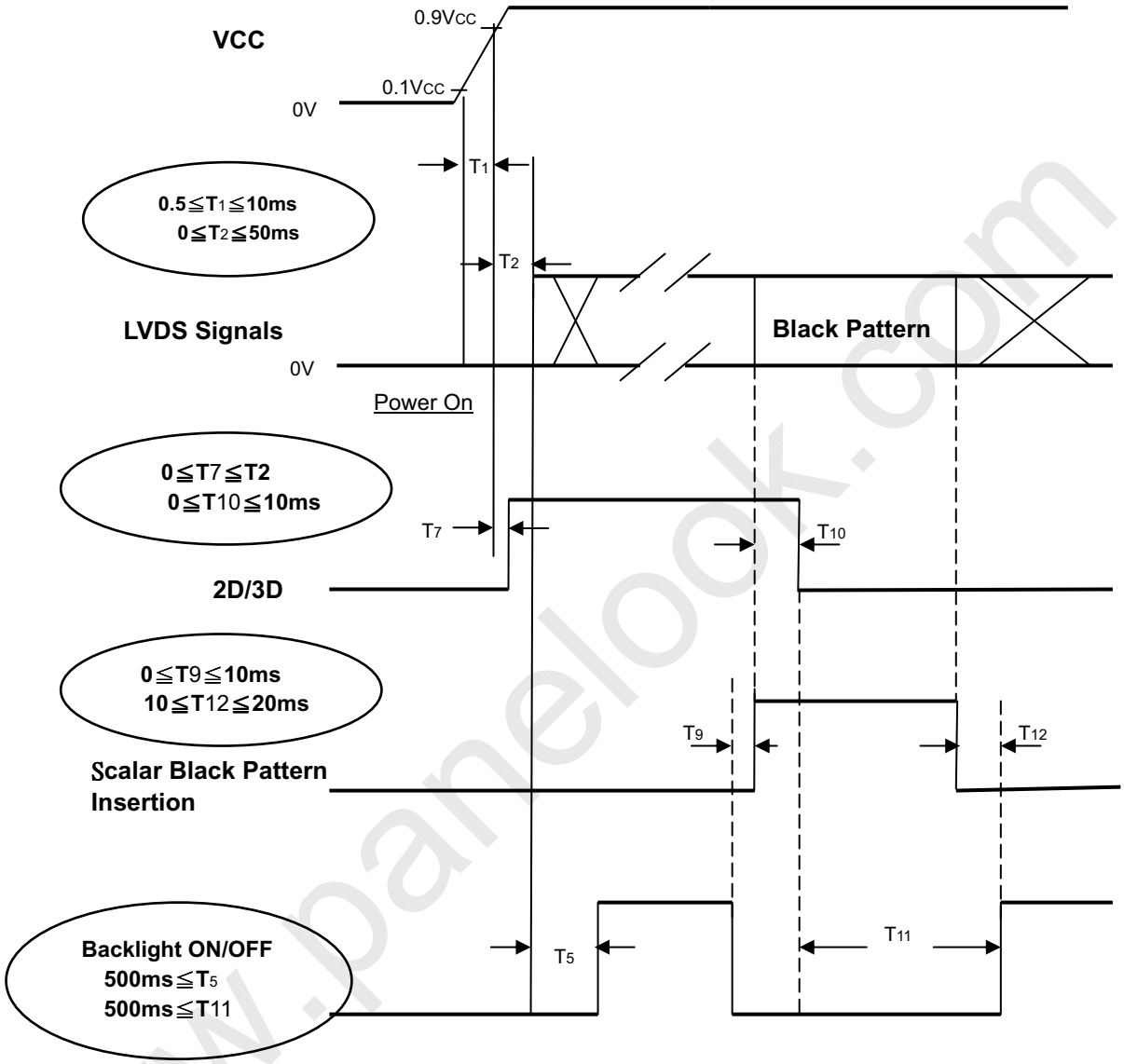
6.2.1 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram below.



Power ON/OFF Sequence

6.2.2 2D/3D MODE CHANGE SIGNAL SEQUENCE WITHOUT VCC TURN OFF AND TURN ON



Note (1) The supply voltage of the external system for the module input should follow the definition of Vcc.

Note (2) Apply the LED voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.

Note (3) In case of Vcc is in off level, please keep the level of input signals on the low or high impedance. If T2<0,that maybe cause electrical overstress failure.

Note (4) T4 should be measured after the module has been fully discharged between power off and on period.

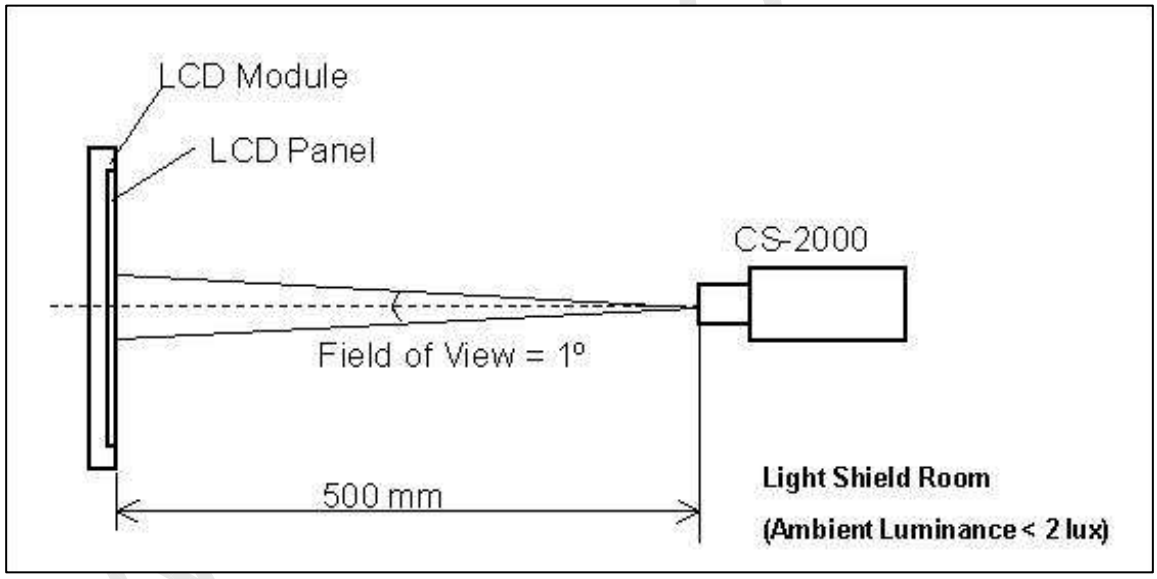
Note (5) Interface signal shall not be kept at high impedance when the power is on.

7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	VCC	12	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
Lamp Current	IL	16.5	mA
Oscillating Frequency (Inverter)	FW	40	KHz
Vertical Frame Rate	Fr	60(2D)	Hz

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring in a windless room.



7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown as below. The following items should be measured under the test conditions described in 7.1 and stable environment shown in 7.1.

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Color Chromaticity	Red	Rcx	θ_x=0°, θ_Y =0° Viewing Angle at Normal Direction Standard light source "C"	Typ. -0.03	0.654	Typ. +0.03	-	(0)
		Rcy			0.328		-	
	Green	Gcx			0.275		-	
		Gcy			0.591		-	
	Blue	Bcx			0.131		-	
		Bcy			0.123		-	
	White	Wcx			0.302		-	
		Wcy			0.354		-	
Center Transmittance		T%	θ_x=0°, θ_Y =0° with CMI module	-	5.4	-	%	(1),(6)
Contrast Ratio		CR		2100	3000	-	-	(1),(3)
Response Time		Gray to gray	θ_x=0°, θ_Y =0° with CMI Module	-	8.5	16	ms	(1),(4)
White Variation		δW	θ_x=0°, θ_Y =0° with CMI module	-	-	1.4	-	(1),(5)
Viewing Angle	Horizontal	θ_x+	With CMI module	80	88	-	Deg.	(1),(2)
		θ_x-		80	88	-		
	Vertical	θ_Y+		80	88	-		
		θ_Y-		80	88	-		

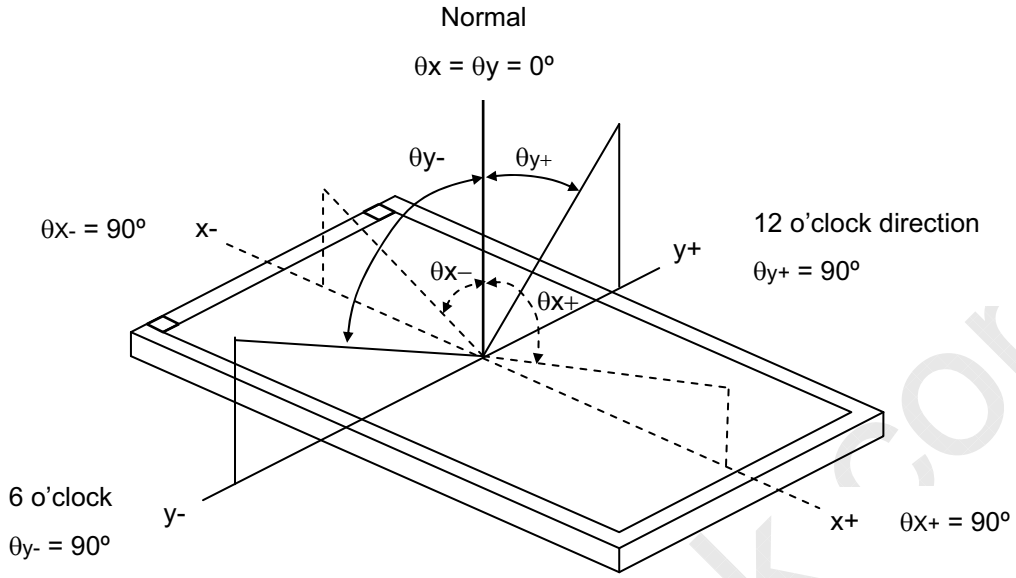
Note (0) Light source is the standard light source "C" which is defined by CIE and driving voltage are based on suitable gamma voltages. The calculating method is as following:

1. Measure Module's and BLU's spectrum at center point. White is without signal input and R,G,B are with signal input. BLU (for V320BK1-LD1) is supplied by CMI.
2. Calculate cell's spectrum.
3. Calculate cell's chromaticity by using the spectrum of standard light source "C".

Note (1) Light source is the BLU which supplied by CMI and driving voltage are based on suitable gamma voltages.

Note (2) Definition of Viewing Angle (θx, θy):

Viewing angles are measured by Autronic Conoscope Cono-80



Note (3) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

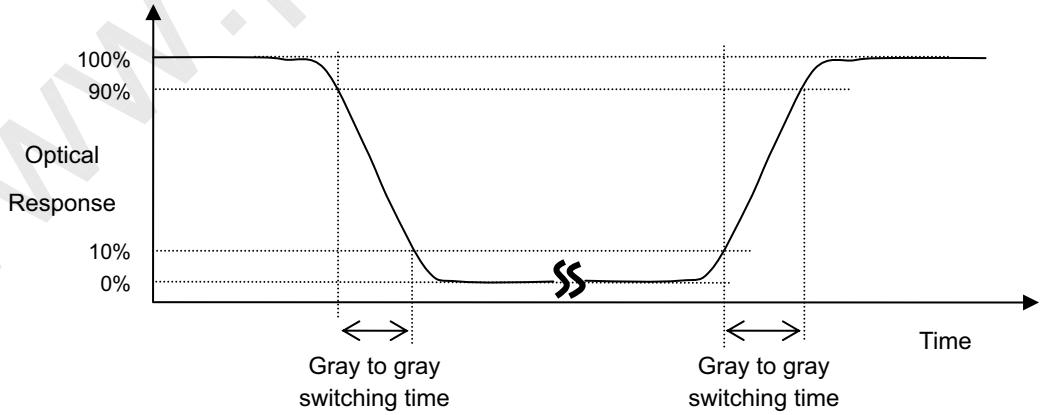
$$\text{Contrast Ratio (CR)} = \frac{\text{Surface Luminance of L255}}{\text{Surface Luminance of L0}}$$

L255: Luminance of gray level 255

L 0: Luminance of gray level 0

CR = CR (5), where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (5).

Note (4) Definition of Response Time (T_R, T_F):



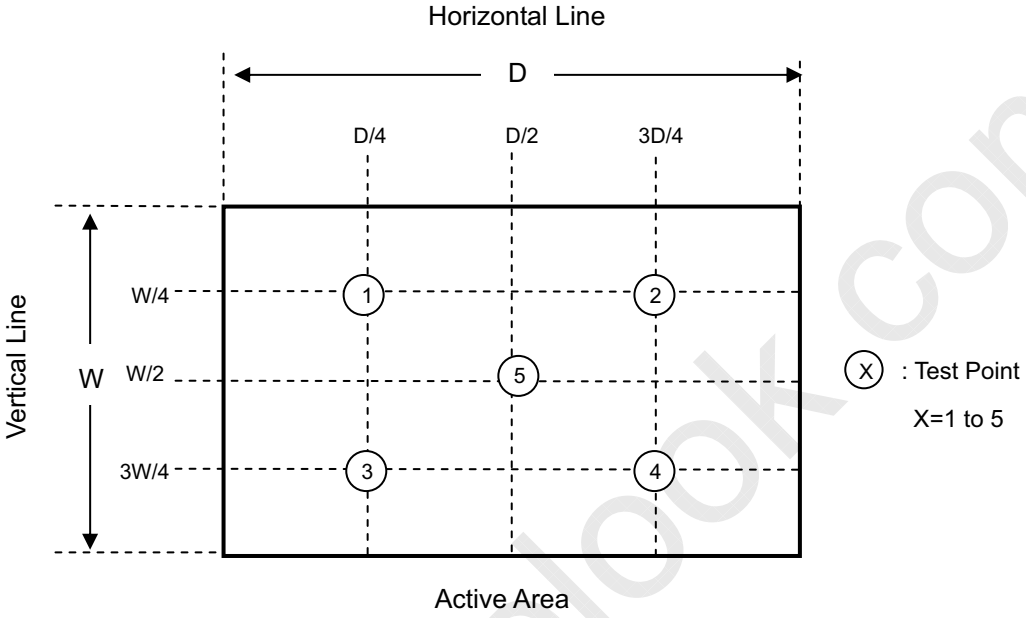
The driving signal means the signal of gray level 0, 124, 252, 380, 508, 636, 764, 892 and 1023.

Gray to gray average time means the average switching time of gray level 0, 124, 252, 380, 508, 636, 764, 892 and 1023 to each other.

Note (5) Definition of White Variation (δW):

Measure the luminance of gray level 255 at 5 points

δW = Maximum [L (1), L (2), L (3), L (4), L (5)] / Minimum [L (1), L (2), L (3), L (4), L (5)]



Note (6) Definition of Transmittance (T%) :

Measure the luminance of gray level 255 at center point of LCD module.

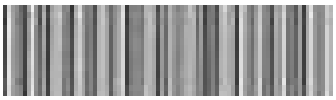
$$\text{Transmittance (T\%)} = \frac{\text{Luminance of LCD module}}{\text{Luminance of backligh unit}} \times 100\%$$

8. DEFINITION OF LABELS

8.1 OPEN CELL LABEL

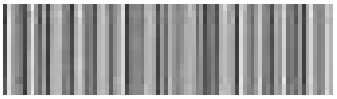
The barcode nameplate is pasted on each open cell as illustration for CMI internal control.

V320BK1-PD1



XXXXXXXXXXXXXX

V320BK1-PD1 Rev.



XXXXXXXXXXXXXX

8.2 CARTON LABEL

The barcode nameplate is pasted on each box as illustration, and its definitions are as following explanation

P.O. NO._____Made in Taiwan

Part ID._____Quantities 10

Model Name._____

Carton ID. XXXXXXXXXXXXXX RoHS

P.O. NO._____Made in China

Part ID._____Quantities 10

Model Name._____

Carton ID. XXXXXXXXXXXXXX RoHS

(a) Model Name: V320BK1– PD1

(b) Carton ID: CMI internal control

(c) Quantities: 10

9. PACKAGING

9.1 PACKING SPECIFICATIONS

(1) 10 LCD TV Panels / 1 Box

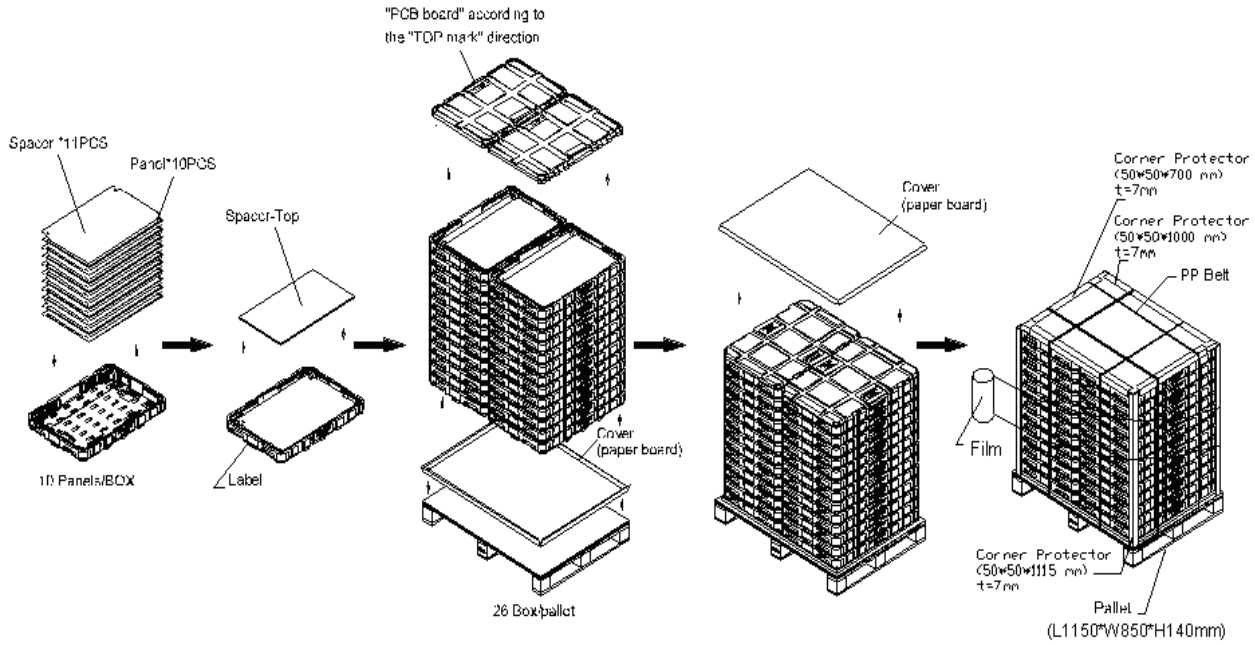
(2) Box dimensions : 810 (L) X 555 (W) X92 (H)mm

(3) Weight :approximately 16Kg (10 panels per box)

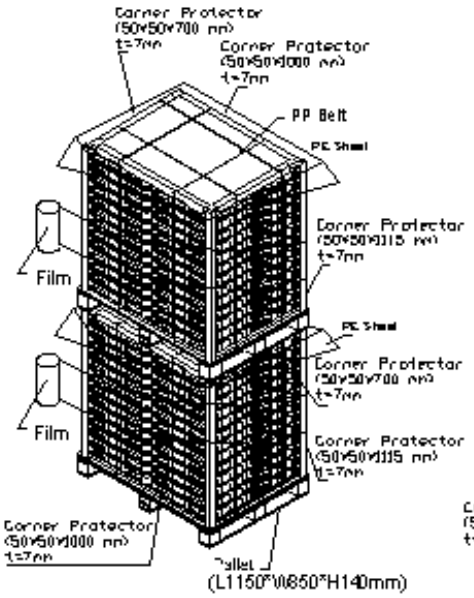
(4) 260 LCD TV Panels / 1 Group

9.2 PACKING METHOD

Figures 9-1 and 9-2 are the packing method

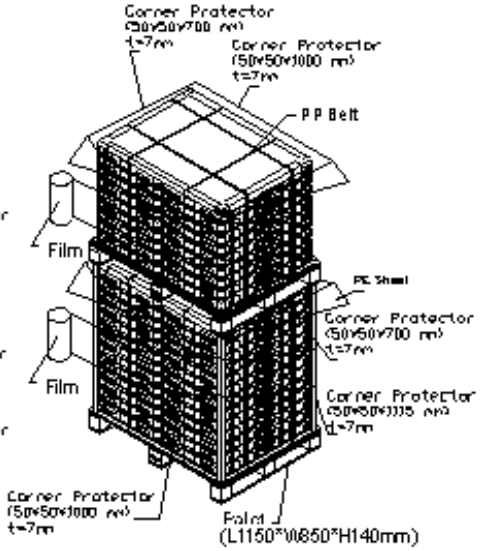


Sea / Land Transportation
(40ft HQ Container)



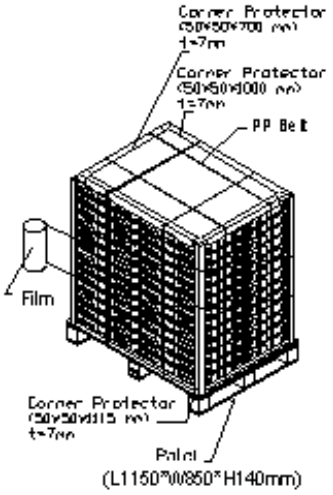
26 Box / Pallet +26 Box / Pallet

Sea / Land Transportation



26 Box / Pallet +18 Box / Pallet

Air Transportation



26 Box / Pallet

10. PRECAUTIONS

10.1 ASSEMBLY AND HANDLING PRECAUTIONS

(1) Do not apply rough force such as bending or twisting to the product during assembly.

(2) To assemble backlight or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.

(3) It's not permitted to have pressure or impulse on the module because the LCD panel will be damaged.

(4) Always follow the correct power sequence when the product is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.

(5) Do not pull the I/F connector in or out while the module is operating.

(6) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.

(7) It is dangerous that moisture come into or contacted the product, because moisture may damage the product when it is operating.

(8) High temperature or humidity may reduce the performance of module. Please store this product within the specified storage conditions.

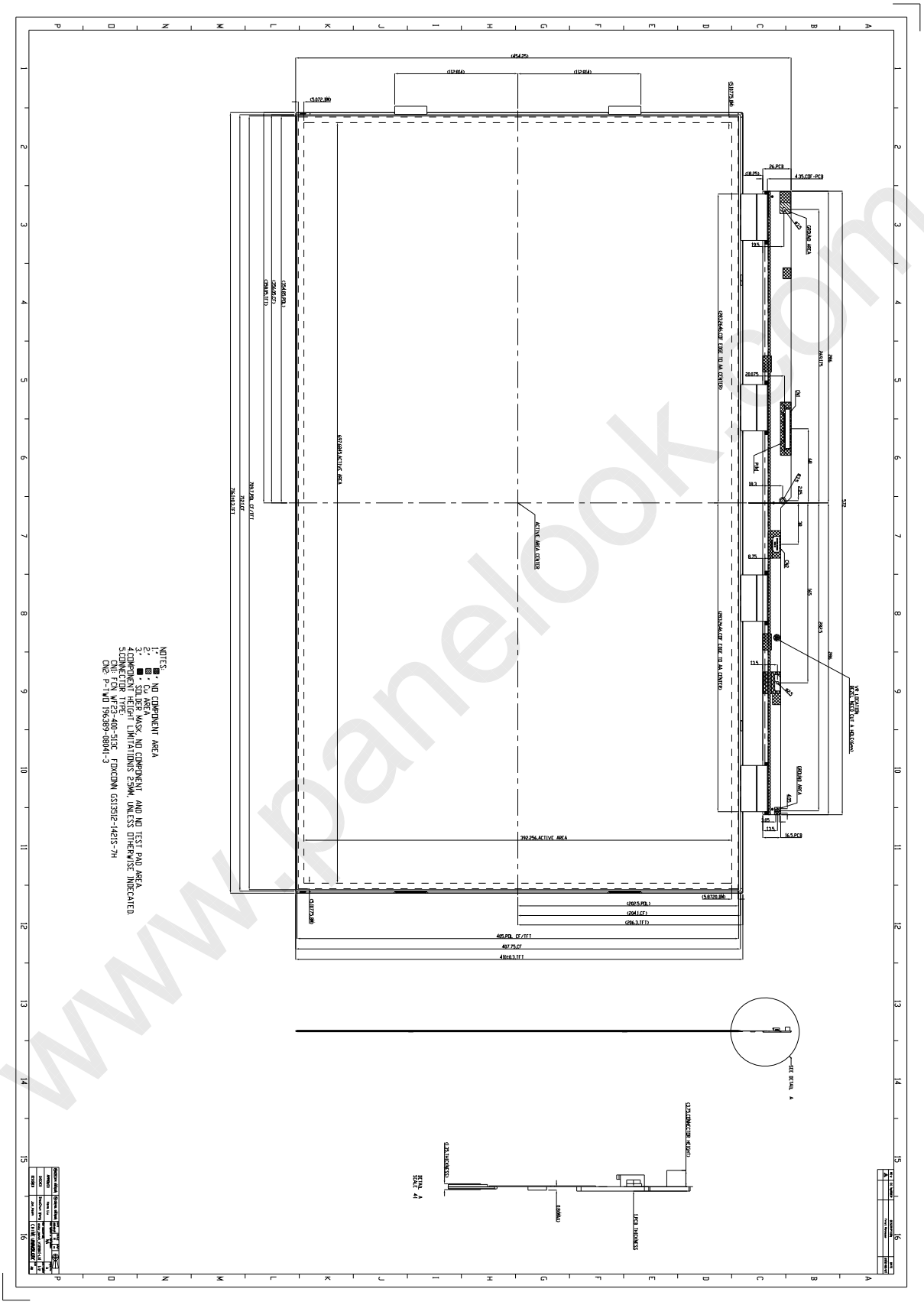
(9) When ambient temperature is lower than 10ºC may reduce the display quality. For example, the response time will become slowly.

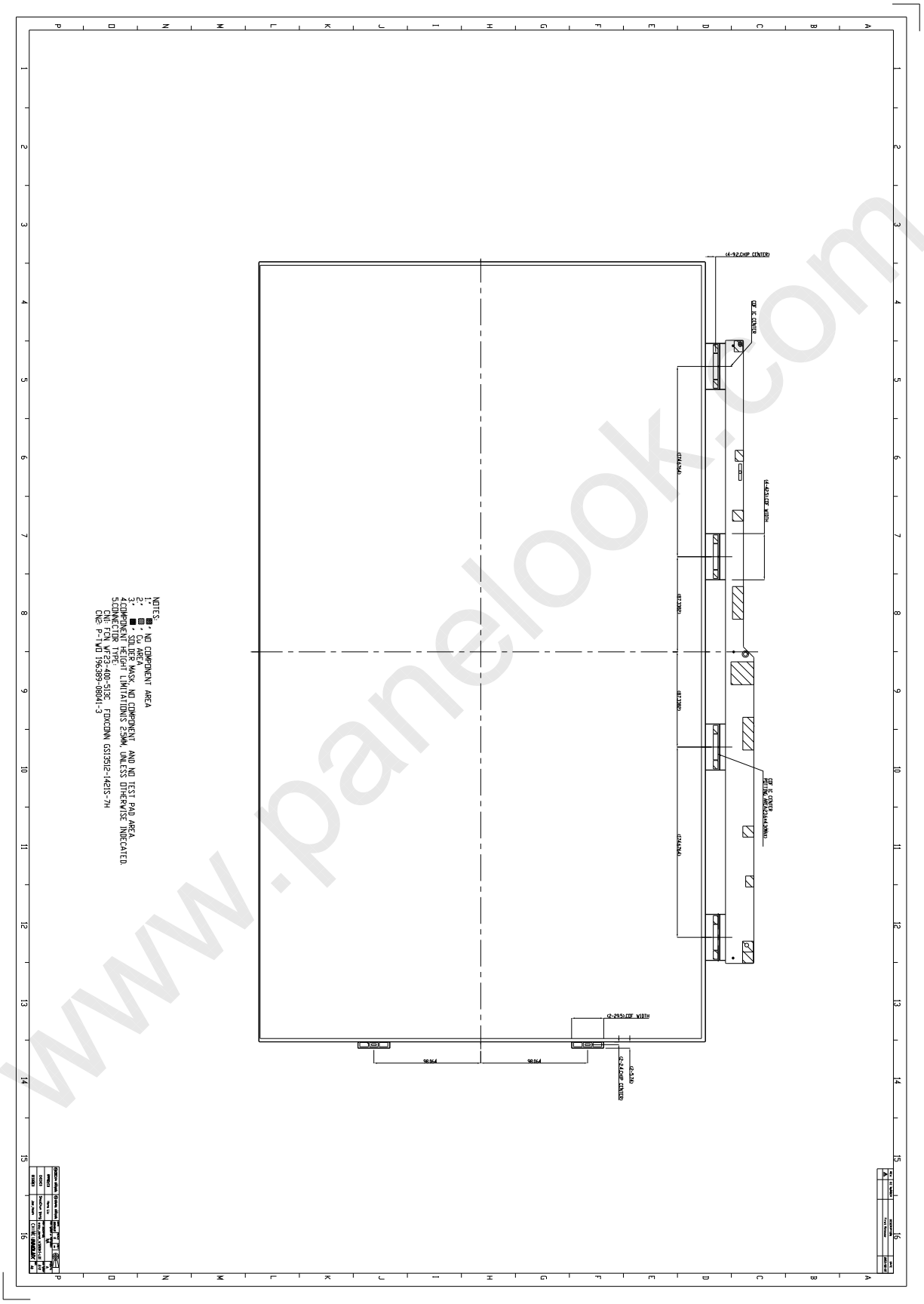
10.2 SAFETY PRECAUTIONS

(1) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.

(2) After the product's end of life, it is not harmful in case of normal operation and storage.

11. MECHANICAL CHARACTERISTIC





Appendix A.

A.1 I2C timing

Symbol	Parameter	Min.	Max.	Unit
t_{SU-STA}	Start setup time	250	-	ns
t_{HD-STA}	Start hold time	250	-	ns
t_{SU-DAT}	Data setup time	80	-	ns
t_{HD-DAT}	Data hold time	0	-	ns
t_{SU-STO}	Stop setup time	250	-	ns
t_{BUF}	Time between Stop condition and next Start condition	500	-	ns